

Date: Thursday, 16/10/2008 3:49:55 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42697	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251215
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/	Drawing Revision :
Previous Run : 42695	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JUD 08.10.16</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-215 with Dart IPP D212-725-1-215"

Send a copy of this IPP

OCT 29 2008

2.0

D2127251215

Shield Tail Pipe



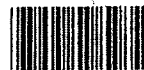
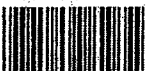
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHEILD TAIL PIPE

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-215 SHEILD

Attach serviceable tags

W/645211

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-215 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:56 PM
User: Julie Dawson

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42697	Part Number:	D212721215
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>AB</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 2 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AB</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 2 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>N/A AB</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 2 9 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 <i>08/11/04 AB</i>
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			<i>12/08/04</i>

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.56

Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60.
Material 2024 T3 .063 Batch No. 2511

1.56 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.57

Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.58

Discrepancy:

Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024 T3 .063 Batch No. 2511

1.58 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.59

Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1 Dwg Pg. 72. Material used 2024 T3 .032 Batch No. 0617.

1.59 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.60

Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material AMS 321 .020 Batch No. 2828.

1.60 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42697	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251215
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42695	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-215 with Dart IPP D212-725-1-215"

Send a copy of this IPP

C208150/20 ①

2.0	D2127251215	Shield Tail Pipe
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHEILD TAIL PIPE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-215 SHEILD

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-215 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:56 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42697

Part Number: D2127251215

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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P.O. Number	:	Part Number	: D2127251215
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42695	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>JUD 08.10.16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

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[Signature]

OCT 29 2008

2.0	D2127251215	Shield Tail Pipe
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHEILD TAIL PIPE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

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Pick:Qty Part Number

1 D212-725-1-215 SHEILD

Attach serviceable tags

Description Batch

W645211

[Signature]

OCT 29 2008

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Drawing Name: 212 DETAIL PARTS

Job Number: 42697

Part Number: D212721215

Job Number:



Seq. #:

Machine Or Operation:

Description:

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QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 2 2008

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

OCT 2 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 2 9 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

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